





Air-to-Water heat pump EVIPOWER PREMIUM INVERTER

MODELS: CH-HP08UIMPRK-P CH-HP12UIMPRK-P CH-HP12UIMPRM-P CH-HP23UIMPRK-P CH-HP23UIMPRM-P

For proper operation, please read and keep this manual carefully. Cooper&Hunter International Corporation, Oregon, USA

www.cooperandhunter.com

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In order to provide the customers with high quality, strong reliability and good versatility product, this heat pump is produced by strict design and manufacture standards. This manual includes all the necessary information about installation, debugging, discharging and maintenance. Please read this manual carefully before you open or maintain the unit.

The manufacture of this product will not be held responsible if someone is injured or the unit is damaged, as a result of improper installation, debugging, unnecessary maintenance which is not in line with this manual.

The unit must be installed by qualified personnel.

- It is vital that the below instructions are adhered to at all times to keep the warranty.
 - —The unit can only be opened or repaired by qualified installer or an authorised dealer.
 - —Maintenance and operation must be carried out according to the recommended time and frequency, as stated in this manual.
 - —Use genuine standard spare parts only.

Failure to comply with these recommendations will invalidate the warranty.

Inverter air source water heat pump is a kind of high efficiency, energy saving and environment friendly equipment, which is mainly used for house warming. It can work with any kind of indoor unit such fan coil, radiator, or floor heating pipe, by provide warm or hot water. One unit of monobloc heat pump can also work with several indoor units. The air source water heat pump unit is designed to have heat recovery by using super heater which can provide hot water for sanitary purpose.

This series of heat pump unit owns following features:

- 1 Advanced controlling
 - The PC microcomputer based controller is available for the users to review or set the running parameters of the heat pump. Centralized controlling system can control several units by PC.
- 2 Nice appearance
 - The heat pump is designed with beautiful looking. The monobloc one has the water pump included which is very easy for installation.
- 3 Flexible installation
 - The unit has smart structure with compact body, just simple outdoor installation is needed.
- 4 Quiet running
 - High quality and efficient compressor, fan and water pump is used to ensure the low noise level with insulation.
- 5 Good heat exchange rate
 - The heat pump unit use special designed heat exchanger to enhance whole efficiency.
- 6 Large working range
 - This series of heat pump is designed to work under different working conditions as low as -15 degrees for heating.

Safety Precaution

To prevent the users and others from the harm of this unit, and avoid damage on the unit or other property, and use the heat pump properly, please read this manual carefully and understand the following information correctly.

Mark Notes

| Mark | Meaning | | |
|-----------|---|--|--|
| WARNING | A wrong operation may lead to death or heavy injury on people. | | |
| ATTENTION | A wrong operation may lead to harm on people or loss of material. | | |

Icon notes

| Icon | Meaning |
|------------|--|
| \Diamond | Prohibition. What is prohibited will be nearby this icon |
| • | Compulsory implement. The listed action need to be taken. |
| <u> </u> | ATTENTION (include WARNING) Please pay attention to what is indicated. |

Warning

| Installation | Meaning | | | |
|-------------------------------------|---|--|--|--|
| Professional installer is required. | The heat pump must be installed by qualified personals, to avoid improper installation which can lead to water leakage, electrical shock or fire. | | | |
| Earthing is required | Please make sure that the unit and power connection have good earthing, otherwise may cause electrical shock. | | | |

| Operation | Meaning |
|-----------|--|
| | DO NOT put fingers or others into the fans and evaporator of the unit, otherwise harm may be occurred. |
| U | When there is something wrong or strange smell, the power supply need to be shut off to stop the unit. Continue to run may cause electrical short or fire. |

| Move and repair | Meaning | | |
|---------------------|--|--|--|
| Q Entrust | When the heat pump need to be moved or installed again, please entrust dealer or qualified person to carry it out. Improper installation will lead to water leakage, electrical shock, injury or fire. | | |
| P Entrust | It is prohibited to repair the unit by the user himself, otherwise electrical shock or fire may be occur. | | |
| Prohibit | When the heat pump need to be repaired, please entrust dealer or qualified person to carry it out. Improper movement or repair on the unit will lead to water leakage, electrical shock, injury or fire. | | |



Do not use means to accelerate the defrosting process or to clean, Other than those recimmended by the manufacturer.

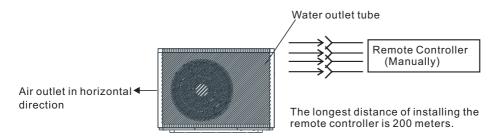
The appliance shall be stored in a room without continuously operating ignition sources (for example:open flames, an operating gas appliance or an operating electric heater.)

ATTENTION

| Installation | Meaning |
|----------------------|---|
| Installation Place | The unit CANNOT be installed near the flammable gas. Once there is any leakage of the gas, fire can be occur. |
| Fix the unit | Make sure that the basement of the heat pump is strong enough, to avoid any decline or fall down of the unit |
| Need circuit breaker | Make sure that there is circuit breaker for the unit, lack of circuit breaker can lead to electrical shock or fire. |

| Operation | Meaning |
|---------------------------------|--|
| Check the installation basement | Please check the installation basement in a period (one month), to avoid any decline or damage on the basement, which may hurt people or damage the unit |
| Switch off the power | Please switch off the power for clean or maintenance. |
| Prohibition | It is prohibited to use copper or iron as fuse. The right fuse must be fixed by electrician for the heat pump. |
| Prohibition | It is prohibited to spray the flammable gas to the heat pump as it may cause fire. |

1. Appearance and structure of the heat pump



2. The data of unit

*** REFRIGERANT: R32

| Model | | CH-HP08UIMPRK-P | CH-HP12UIMPRK-P | CH-HP12UIMPRM-P | CH-HP23UIMPRK-P | CH-HP23UIMPRM-P | |
|--------------------------|-------|-------------------------------|---|-----------------|-----------------|-----------------|--|
| Heating Capacity | kW | 2.30~8.20 | 3.80~12.50 | 3.80~12.50 | 7.00~23.00 | 7.00~23.00 | |
| Heating Power Input | kW | 0.50~1.84 | 0.80~2.950 | 0.80~2.95 | 1.27~5.20 | 1.27~5.20 | |
| Cooling Capacity | kW | 1.56~6.00 | 2.20~10.00 | 2.20~10.00 | 6.30~17.12 | 6.30~18.40 | |
| Cooling Power Input | kW | 0.63~2.36 | 1.10~3.80 | 1.10~3.80 | 1.63~6.59 | 1.63~7.05 | |
| Hot Water Capacity | kW | 3.00~9.50 | 4.15~16.00 | 4.15~16.00 | 10.21~29.88 | 10.21~29.88 | |
| Hot Water Power Input | KW | 0.62~2.30 | 0.90~3.85 | 0.90~3.85 | 2.10~6.29 | 2.10~6.29 | |
| Max Power Input | KW | 2.90 | 4.95 | 4.95 | 6.60 | 8.30 | |
| Max Current Input | Α | 13.0 | 21.4 | 8.0 | 30.0 | 15.0 | |
| Power Supply | | 220-240V~/50Hz | 220-240V~/50Hz 220-240V~/50Hz 380-415V~/50Hz 220-240V~/50Hz 380-415 | | | | |
| Compressor Quantity | | 1 | 1 | 1 | 1 | | |
| Compressor Model | | Rotary | Rotary | Rotary | Rotary | Rotary | |
| Fan Quantity | | 1 | 1 | 1 | 2 | 2 | |
| Fan Power Input | W | 150 | 170 | 170 | 75 | 75 | |
| Fan Rotate Speed | RPM | 600 | 600 | 600 | | | |
| Water Pump Input | W | 60 | 60 60 60 160 160 | | | | |
| Noise | dB(A) | 37~48 | 39~52 | 39~52 | 42~54 | 42~54 | |
| Water Connection | inch | 1 | 1 | 1 | 1 | 1 | |
| Water Flow Volume | m3/h | 1.0 | 1.7 | 1.7 | 2.9 | 2.9 | |
| Water Head | m | 5.0 | 4.5 | 4.5 | 6.9 | 6.9 | |
| Unit Net Dimensions | mm | | | | , | | |
| (L/W/H) | | See drawings of the heat pump | | | | | |
| Unit Shipping Dimensions | mm | | | | | | |
| (L/W/H) | | see data on the package | | | | | |
| Net Weight | kg | see data on the nameplate | | | | | |
| Shipping Weight | kg | | see data on the package | | | | |

Cooling working condition:(DB/WB)35°C/24°C, (Outlet/Inlet) 7°C/12°C.

Heating working condition: (DB/WB) 7°C/6°C. (Outlet/Inlet) 35°C/30°C.

Hot Water working condition:(DB/WB): 20° C/ 15° C,water tank temperature circulation form 15°C to 55° C .

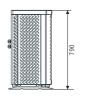
BS EN 14511-1-2013 Air conditioner, whole liquid cooling machine, electric compressor.

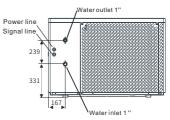
Part2: Test condition; Part3: Test method; Part4: related requirements.

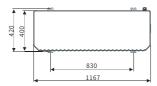
3. Unit dimension

Models:CH-HP08UIMPRK-P

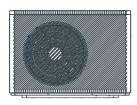


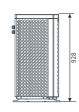


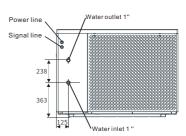


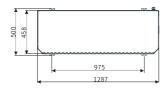


Models:CH-HP12UIMPRK-P CH-HP12UIMPRM-P



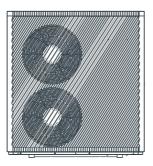


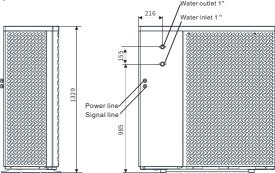


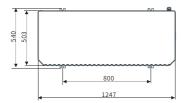


3. Unit dimension

Models:CH-HP23UIMPRK-P CH-HP23UIMPRM-P







Unit features

- 1. Plate heat exchanger
 - Use the SWEP efficient heat exchanger with small size and high efficiency.
- 2. Environmentally friendly refrigerant

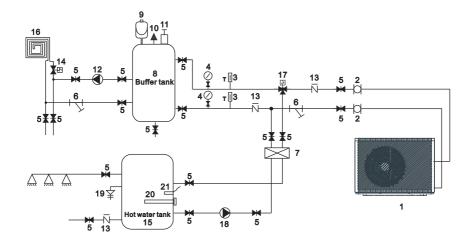
Use the new generation of environmentally friendly refrigerant R32, which is harmless to the ozone sphere.

3. Heating in frigid environment.

Optimized designed unit can achieve the heating function normally even when the ambient temperature is -25°C.

1 Application of heat pump

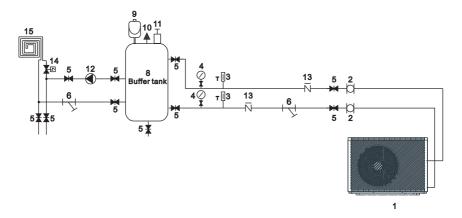
1.1 House Heating/Cooling + Domestic Hot Water



| 1 | Heat pump | 10 | Relief valve | 19 | PT valve |
|---|----------------------|----|----------------------------------|----|-------------------|
| 2 | Flexible pipe | 11 | Air vent valve | 20 | Electrical heater |
| 3 | Thermometer | 12 | Water pump for floor heating | 21 | Hot water sensor |
| 4 | Manometer | 13 | Check valve | | |
| 5 | Shut-off valve | 14 | Floor heating valve | | |
| 6 | Y type water filter | 15 | Hot water tank | | |
| 7 | Plate heat exchanger | 16 | Floor heating pipe/fan coil unit | | |
| 8 | Buffer tank | 17 | Hot water valve | | |
| 9 | Expansion tank | 18 | Hot water pump | | |
| | | | | | |

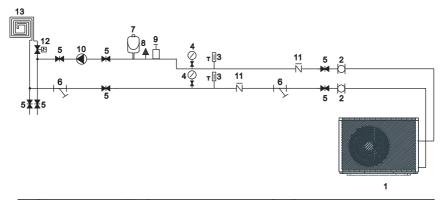
Remark: Item 17, 18, 20, 21 can be connected with heat pump.

1.2 House Heating/Cooling (includes Buffer tank)



| 1 | Heat pump | 7 | Plate heat exchanger | 13 | Check valve |
|---|---------------------|----|------------------------------|----|----------------------------------|
| 2 | Flexible pipe | 8 | Buffer tank | 14 | Floor heating valve |
| 3 | Thermometer | 9 | Expansion tank | 15 | Floor heating pipe/fan coil unit |
| 4 | Manometer | 10 | Relief valve | | |
| 5 | Shut-off valve | 11 | Air vent valve | | |
| 6 | Y type water filter | 12 | Water pump for floor heating | | |

1.3 House Heating/Cooling (Not includes Buffer tank)



| 1 | Heat pump | 7 | Expansion tank | 13 | Floor heating pipe/fan coil unit |
|---|---------------------|----|------------------------------|----|----------------------------------|
| 2 | Flexible pipe | 8 | Relief valve | | |
| 3 | Thermometer | 9 | Air vent valve | | |
| 4 | Manometer | 10 | Water pump for floor heating | | |
| 5 | Shut-off valve | 11 | Check valve | | |
| 6 | Y type water filter | 12 | Floor heating valve | | |

2 Choose a right heat pump unit

- 2.1 Based on the local climate condition, construction features and insulation level, calculate the required cooling(heating) capacity per square meter.
- 2.2 Conclude the total capacity which will be needed by the construction.
- 2.3 According to the total capacity needed, choose the right model by consulting the heat. pump features as below:
 - Heat pump features
- Cooling only unit: chilled water outlet temp. at 5-15℃, maximum ambient temp. at 43℃. Heating and Cooling unit: for cooling chilled water outlet temp. at 5-15℃, maximum ambient temp. at 43℃. For heating, warm water inlet temp. at 40-50℃, minimum ambient temp. at -25℃.
- Unit application Inverter air source water heat pump is used for house, office, hotel, and so forth, which need heating or cooling separately, with each area need to be controlled.

3 Installation place

- The unit can be installed on any place outdoor which can carry heavy machine such as terrace, housetop, ground and so on.
- The location must have good ventilation.
- The place is free from heat radiation and other fire flame.
- A pall is needed in winter to protect the heat pump from snow.
- There must be not obstacles near the air inlet and outlet of the heat pump.
- A place which is free from strong air blowing.
- There must be water channel around the heat pump to drain the condensing water.
- There must be enough space around the unit for maintenance.

4 Installation method

The heat pump can be installed onto the concrete basement by expansion screws, or onto a steel frame with rubber feet which can be placed on the ground or housetop. Make sure that the unit is placed horizontally.

5 Water loop connection

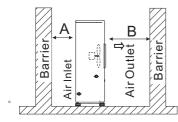
Please pay attention to below matters when the water pipe is connected:

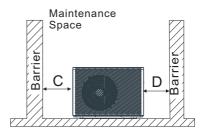
- Try to reduce the resistance to the water from the piping.
- The piping must be clear and free from dirty and blocks. Water leakage test must be carried out to ensure there is no water leaking. And then the insulation can be made.
- Attention that the pipe must be tested by pressure separately. DO NOT test it together with the heat pump.
- There must be expansion tank on the top point of the water loop, and the water level in the tank must be at least 0.5 meter higher than the top point of the water loop.
- The flow switch is installed inside of the heat pump, check to ensure that the wiring and action of the switch is normal and controlled by the controller.
- Try to avoid air stayed inside of the water pipe, and there must be air vent on the top point of the water loop.
- There must be thermometer and pressure meter at the water inlet and outlet, for easy inspection during running.

6 Power supply connection

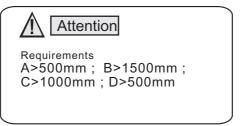
- Open the front panel, and open the power supply access.
- The power supply must go through the wire access and be connected to the power supply terminals in the controlling box. Then connect the 3-signal wire plugs of the wire controller and main controller.
- If the outside water pump is needed, please insert the power supply wire into the wire access also and connect to the water pump terminals.
- If an additional auxiliary heater is need to be controlled by the heat pump controller, the relay (or power) of the aux-heater must be connected to the relevant output of the controller.

7 Location of the unit





The picture shows the location of horizontal air outlet unit.



The minimum ventilation distance in diagram 1.

8 Transit

When the unit need to be hung up during installation, a 8 meters cable is needed, and there must be soft material between the cable and the unit to prevent damage to the heat pump cabinet. (See picture 1)



Picture 1



WARNING

DO NOT touch the heat exchanger of the heat pump with fingers or other objects!

9 Trial Running

Inspection before trial running

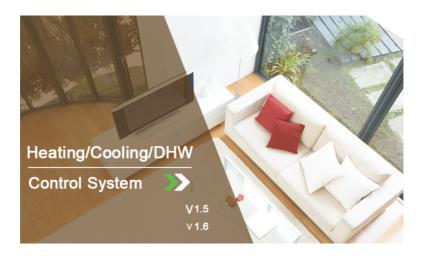
- Check the indoor unit, and make sure that the pipe connection is right and the relevant valves are open.
- Check the water loop, to ensure that the water inside of the expansion tank is enough, the water supply is good, the water loop is full of water and without any air. Also make sure there is good insulation for the water pipe.
- Check the electrical wiring. Make sure that the power voltage is normal, the screws are fastened, the wiring is made in line with the diagram, and the earthing is connected.
- Check the heat pump unit including all of the screws and parts of the heat pump to see if they are in good order. When power on, review the indicator on the controller to see if there is any failure indication. The gas gauge can be connected to the check valve to see the high pressure(or low pressure) of the system during trial running.

Trial running

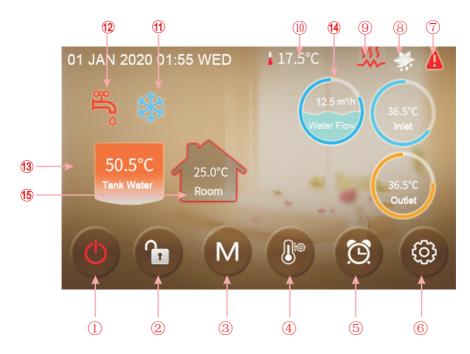
- Start the heat pump by press " " key on the controller. Check whether the water pump is running, if it runs normally there will be 0.2 MPa on the water pressure meter.
- When the water pump runs for 1 minutes, the compressor will start. Hear whether there is strange sound from the compressor. If abnormal sound occurs please stop the unit and check the compressor. If the compressor runs well please look for the pressure meter of the refrigerant.
- Then check whether the power input and running current is in line with the manual. If not please stop and check.
- Adjust the valves on the water loop, to make sure that the hot(cool) water supply to each
 door is good and meet the requirement of heating(or cooling).
- Review whether the outlet water temperature is stable.
- The parameters of the controller are set by the factory, it is not allowed to change then by user himself.

1. Main interface display and function

(1) Power on interface



(2) Starting up interface



Key function

| Key number | Key name | Key function |
|------------|---------------------|--|
| 1) | On and off | Click this key to switch ON or OFF Red represents ON, while grey represents OFF |
| 2 | Lock screen | Click this key to lock the screen. White represents not enabled, while green represents enabled |
| 3 | Mode key | Hot water mode, heating mode, cooling mode, hot water+heating mode or hot water+cooling mode can be selected by pressing this key. |
| 4 | Temperature setting | Click this key to set the target temperature |
| 5 | Timer setting | Click this key to set the timer. White represents not enabled, while green represents enabled |
| 6 | Setup key | Click this key to check the unit status, time,factory parameter, temperature curve, timer setting and Mute setting |

Note:

- is fault icon, This Icon will flash when there is an error shown up, then the display will enter Failure record interface after tapping this icon;
- 8 is defrosting icon, the machine is in defrosting mode when this icon is shown;
- (9) is electric heater icon the machine is in electric heater mode when this icon is shown:
- (ii) is ambient temperature icon, show the current ambient temperature;
- (f) is heating mode icon, the machine is in cooling mode when this icon is shown;
- (2) is hot water mode icon, the machine is in hot water mode when this icon is shown;
- (3) is tank water temperature icon, the machine is in hot water mode when this icon is shown; otherwise this icon is not shown;
- (4) Is water flow icon, showing the current water flow (note: When H31=0, the icon is not displayed)
- (5) is room temperature icon, show the current room temperature;

1.1 On and off

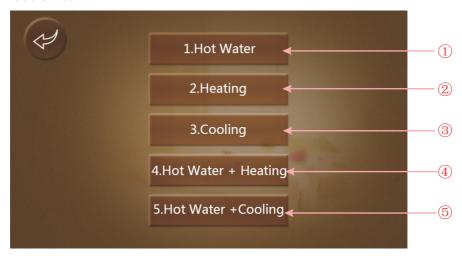
As the main interface shows

(1) .In shutting down interface (on/off key is in gray status), press on/off key can start up the machine.



(2) Note: In starting up interface (on/off key is in red status), press on/off key can shut down the machine.

1.2Mode switch



Operation and Use

In the main interface, there are five modes can be selected after tapping the mode key.

- (1) tapping hot water mode icon ①, then the display will change to this mode interface;
- (2) tapping heating mode icon 2, then the display will enter this mode interface;
- (3) tapping cooling mode icon 3, then the display will switch to this mode interface;
- (4) tapping hot water+heating mode icon 4, then the display will go into hot water+heating mode interface;
- (5) tapping hot water+cooling mode icon (5), then the display will come to hot water+cooling mode interface;

Note: If what you have purchased is a heating-only model (without cooling function), the "cooling" will not be shown on the interface.

1.3 Setting of target temperature



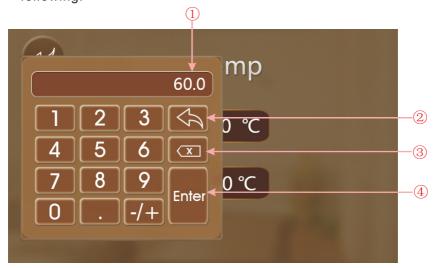
Take hot water + cooling mode for example:

Tapping ①, the wire controller back to main interface;

Tapping 2, the target temp of hot water can be set by pop-up keyboard;

Tapping 3, the target temp of cooling mode can be set by pop-up keyboard.

1.4 When the target temp is being set, pop-up keyboard is shown as following:



| Key number | Key name | Key function |
|------------|------------|--|
| 2 | Return key | Tapping this key can back to the main interface. |
| 3 | Delete key | Tapping this key to undo the last action. |
| 4 | Enter key | Tapping this key can save you action and back to the main interface. |

Note: 1 means the new target temp under current setting

1.5 Unlock screen

Click the lock screen key again while the screen has been locked, pop-up keyboard is shown as following:



Note: Input the password of 22 or 022, click the enter key and the screen will be unlocked.

1.6 Timer setting

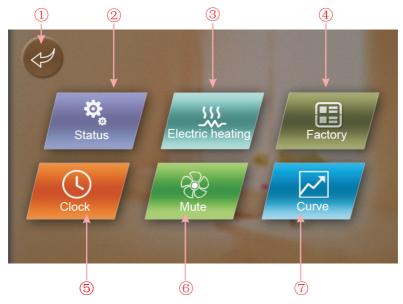
Click the timer setting key to enter the timer setting and the interface display is as follows:



Note: Click 1 to set the day of the week, click 2 to active the Timing switch function, then click 3 to select the morning or afternoon mode, and finally click 4 to select the time period to turn on the Timing switch.

1.7 Setup

Click the setup key to enter the setup and the interface display is shown as follows:



| Key number | Key name | Key function |
|------------|----------------------|---|
| 1 | Return key | Click this key to return to the main interface. |
| 2 | Operating mode | Click this key to view the current operating parameters of the unit. |
| 3 | Electric heating | Click this key to turn on the unit Electric heating. |
| 4 | Factory parameter | Click the key and enter the password to enter the factory parameter settings and status parameters interface. |
| (5) | System time setting | Click this key to set the system time. |
| 6 | Mute setting | Click this key to set the unit mute function mode. |
| 7 | Curve key | Click this key to view the temperature curve. |

Note:

If the unit has @, @ or both functions, the corresponding icon will be displayed on the setting interface.

In the setup interface:

(1) Tapping operating mode button 2, then the interface display is shown as follows:



(2) Tapping system time setting button 5, then the interface display is shown as follows:

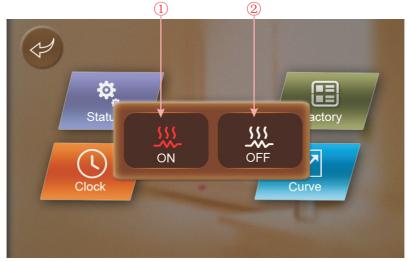


| Key number | Key name | Key function |
|------------|------------|--|
| 1 | Return key | Click this key to return to the setup interface. |
| 2 | Up key | Click this key to increase the value. |
| 3 | Down key | Click this key to decrease the value. |
| 4 | Cannel key | Click this key to cancel the current settings and return to the settings page. |
| (5) | Enter key | Click this key to save the current settings. |

Note:

- (1):Click the up and down key to set the month;
- 2):Click the up and down key to set the day;
- 3:Click the up and down key to set the year;
- (4): Click the up and down key to set the hour;
- (5):Click the up and down key to set the minute;
- 6:Click the key to cancel the setting;
- 7:Click the key to determine the setting, and the system will be automatically calibrated if it is incorrect.

(3) Tapping Electric heating button ③, then the interface display is shown as follows:



Note:

When the unit starts the electric heating, the icon is displayed as ①;

When the unit closes the electric heating, the icon is displayed as ②;

While the unit is in cooling mode, clicking the icon ①, the electric heating will not be turned on;

While the unit is in hot water+cooling mode, if the hot water side is running, the electric heating will be operated and shown; if the cooling side is running, clicking the icon $\widehat{\mathbb{Q}}$, the electric heating will not be turned on.

(4) Tapping Mute setting button®, then the interface display is shown as follows:



Note:

When the unit is enabled to activate the mute function, the icon 1 is displayed as When the unit is enabled to activate the powerful function, the icon ① is displayed as

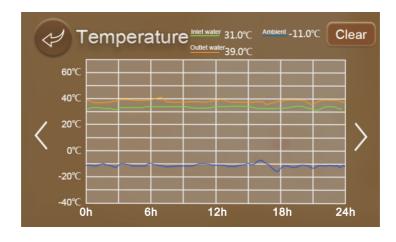


(4.1) Tapping Mute Timer button ②, then the interface display is shown as follows:



Note: Click ① to set the day of the week, click ② to active the mute mode, then click ③ to select the morning or afternoon mode, and finally click ④ to select the time period to turn on the silent mode.

(5) Tapping Curve button (7), then the interface display is shown as follows:



Operation and Use

- 1) This curve function records the water inlet temperature and water outlet temperature;
- 2) Temperature data is collected every five minutes and the 12 sets of temperature data are saved every hour. Timekeeping is made from the latest data saving, if the power is disrupted when the time is less than 1 hour (12 sets), the data during such period will not be saved.
- 3) Only curve for power-on status is recorded, and that for power-off will not be saved;
- 4) The value of the abscissa indicates the time from the point on the curve to the current time point. The leftmost point on the first page (0 on the abscissa) is the latest temperature record;
- 5) Temperature curve record is provided with power-down memory function.

1.7 Fault interface

Click the fault icon on the main interface and the interface display is as follows:



Note:

- 1): Fault code
- 2: Fault name
- ③:Occurrence time of the fault, Day and month hour: minute: second If the current temperature is *F , Month and day hour: minute: second
- 4:Click this key to clear all fault records

1.8 Color Display Calibration

Keep click quickly at the blank area on any interface till you hear a long beep. Then you will enter the calibration interface. Click "+" to start calibration.

When you hear the beep again, you will finish calibration and exit

2.Parameter list and breakdown table

2.1 Electronic control fault table

Can be judged according to the remote controller failure code and troubleshooting

| Protect/fault | Fault display | Reason | Elimination methods |
|---|------------------|--|--|
| Standby | Non | | |
| Normal boot | Non | | |
| Inlet Temp Sensor Fault | P01 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Outlet Temp Sensor Fault | P02 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Water Tank Temp Sensor | P03 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| AT Sensor Fault | P04 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst1:Coil temp Sensor | P153 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst1:Suction temp Sensor | P17 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst1:Exhaust temp Sensor | P181 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst1: Exhaust Overtemp | P182 | The compressor is overload | Check whether the system of the compressor running normally |
| Syst1: Pressure Sensor Fault | PP11 | The pressure Sensor is broken or short circuit | Check or change the pressure Sensor or pressure |
| Syst2: Pressure Sensor Fault | PP21 | The pressure Sensor is broken or short circuit | Check or change the pressure Sensor or pressure |
| Syst1:Inlet Sensor(EVI) | P101 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst1:Outlet Sensor(EVI) | P102 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Low AT Protection | TP | The ambient temp. is low | Check the ambient temp value |
| Flow Switch Protection | E032 | No water/little water in water system | Check the pipe water flow and water pump |
| Aux Superheat Protection | E04 | The electric-heater protection switch is broken | Check to see whether the electric heater has been running under the temperature over 150 for a long time |
| Room Temp Sensor Fault | P42 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Communication Fault | E08 | Communicat ion failure between wire controller and mainboard | Check the wire connection between remote wire controller and main board |
| Communication Fault (speed control module1) | E081 | Speed control module and main board communication fail | Check the communication connection |
| Syst1:HP Protection | E11 | The high-pressure switch is broken | Check the pressure switch and cold circuit |
| Syst1:LP Protection | E12 | The low-pressure switch is broken | Check the pressure switch and cold circuit |
| Syst1:Antifreeze | E171 | Use side water system temp. is low | Check the water temp. or change the temp. Sensor Check the pipe water flow and whether water system is jammed or not |
| Prim Anti-freezing Prot | E19 | The ambient temp. is low | Check the ambient temp value |
| Secondary Anti-freezing Prot | E29 | The ambient temp. is low | Check the ambient temp value |
| Fan Motor 1 Fault | F031 | Motor is in locked-rotor state The wire connection between DC-fan motor module and fan motor is in bad contact | 1.Change a new fan motor 2.Check the wire connection and make sure they are in good contact |
| Fan Motor 2 Fault | F032 | Motor is in locked-rotor state The wire connection between DC-fan motor module and fan motor is in bad contact | Change a new fan motor Check the wire connection and make sure they are in good contact |

Operation and Use

| Protect/fault | Fault display | Reason | Elimination methods |
|---|------------------|--|--|
| Syst1:Antifreeze Sensor1 | P191 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst1:Antifreeze Sensor2 | P193 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst2:Antifreeze Sensor1 | P291 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst2:Antifreeze Sensor2 | P293 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst2:Coil temp Sensor | P25 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst2:Suction temp Sensor | P27 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst2:Exhaust temp Sensor | P281 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst2: Exhaust Overtemp | P282 | The compressor is overload | Check whether the system of the compressor running normally |
| Syst1:Comp Overcurrent | E101 | The compressor is overload | Check whether the system of the compressor running normally |
| Syst2:Comp Overcurrent | E201 | The compressor is overload | Check whether the system of the compressor running normally |
| Syst2:Inlet Sensor(EVI) | P201 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Syst2:Outlet Sensor(EVI) | P202 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Outlet Water Overtemp. | E065 | No water/little water in water system | Check the pipe water flow and water pump |
| Outlet Water Lowtemp. | E071 | No water/little water in water system | Check the pipe water flow and water pump |
| Driver Board Self Test | E003 | The Fan Motor Fault | Check the fan and drive board |
| The Wire Controller Does Not Match The Mainboard | E084 | The wire controller software is not match the mainboard software | Check the wire control software number and the mainboard software number |
| Communication Fault (speed control module2) | E082 | Speed control module and main board communication fail | Check the communication connection |
| Syst2:HP Protection | E21 | The high-pressure switch is broken | Check the pressure switch and cold circuit |
| Syst2:LP Protection | E22 | The low-pressure switch is broken | Check the pressure switch and cold circuit |
| Syst2:Antifreeze | E271 | Use side water system temp. is low | Check the water temp. or change the temp. Sensor Check the pipe water flow and whether water system is jammed or not |
| Fan Motor1 Overload Prot | E103 | The fan motor is overload | Check whether the fan motor running normally |
| Fan Motor2 Overload Prot | E203 | The fan motor is overload | Check whether the fan motor running normally |
| Inlet Water Temp Sensor Fault of Air-Conditioning | P013 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Outlet Water Temp Sensor Fault of Air-Conditioning | P023 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Outlet Water Temp Sensor Fault of Water mixer | P02a | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Inlet Water Temp Sensor Fault of Hot Water | P018 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Outlet Water Temp Sensor Fault of Hot Water | P028 | The temp. Sensor is broken or short circuit | Check or change the temp. Sensor |
| Communication Fault with Hydraulic Module | E08c | Hydraulic Module and main board communication fail | Check the communication connection |
| Excess Water Temp Diff Prot. | E06 | The water flow of the system is insufficient, the pressure difference of the water system is small | Inspect whether the water flow of the water pipe conforms to related requirements and check the water pump for any blockage |
| Distributor Tube Temp Sensor Fault | P152 | The temperature sensor is open or short circuited | Check and replace the coil outlet temperature sensor |

Operation and Use

Frequency conversion board fault table:

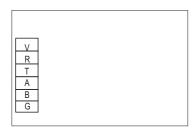
| Protect/fault | Fault display | Reason | Elimination methods |
|---|------------------|--|--|
| IPM Overcurrent Shutdown Fault | F00 | IPM Input current is large | Check and adjust the current measurement |
| Compressor Activation Failure | F01 | Lack of phase, step or drive hardware damage | Check the measuring voltage check requency conversion board hardware |
| Pre-Charge Failure | F03 | The PFC circuit protection | Check the PFC switch tube short circuit or not |
| DC Bus Overload | F05 | DC bus voltage>Dc bus Overload-voltage protection value | Check the input voltage measurement |
| DC Bus Underload | F06 | DC bus voltage <dc bus<br="">Underload-voltage protection value</dc> | Check the input voltage measurement |
| AC Input Underload | F07 | The input voltage is low, causing the input current is low | Check the input voltage measurement |
| AC Input Overload | F08 | The input voltage is too high, more than outage protection current RMS | Check the input voltage measurement |
| Input voltage Sample Fault | F09 | The input voltage sampling fault | Check and adjust the current measurement |
| Comm. Err DSP-PFC | F10 | DSP and PFC connect fault | Check the communication connection |
| Communication Fault (DSP) | F11 | DSP and Inverter board communication failure | Check the communication connection |
| Communication Fault (Inverter Board) | F12 | Frequency conversion board and main board communication failure | Check the communication connection |
| IPM Overheat Stop | F13 | The IPM module is overheat | Check and adjust the current measurement |
| Compressor Overcurrent Shutdown Fault | E051 | The compressor is overload | Check whether the system of the compressor running normally |
| Input voltage Lacking Phase | F15 | The input voltage lost phase | Check and measure the voltage adjustment |
| IPM Current Sample Fault | F18 | IPM sampling electricity is fault | Check and adjust the current measurement |
| Sensor Fault of Module/ Radiator | F17 | The transducer is overheat | Check and adjust the current measurement |
| IGBT Power Device Overheat Alarm | F20 | The IGBT is overheat | Check and adjust the current measurement |
| Weak Magnetic Warn | F16 | Compressor magnetic force is not enough | Check and adjust the current measurement |
| AC Input OverCurrent Alarm | F22 | Input current is too large | Check and adjust the current measurement |
| EEPROM Error Warn | F23 | MCU error | Check whether the chip is damaged Replace the chip |
| Destroyed EEPROM Activation Ban Alarm | F24 | MCU error | Check whether the chip is damaged Replace the chip |
| V15V Over/Undervoltage Fault | F25 | The V15V is overload or undervoltage | Check the V15V input voltage in range 13.5v~16.5v or not |
| IGBT Power Device Overheat Fault | F26 | The IGBT is overheat | Check and adjust the current measurement |
| Compressor Current Frequency Reduction Alarm | F33 | The Compressor Current Frequency Reduction | Check and adjust the current measurement |

2.2 Parameter list

| Meaning | Default | Remarks |
|--|---------|------------|
| Cooling target temperature set point | 12°C | Adjustable |
| Heating the target temperature set point | 40°C | Adjustable |
| Hot water target temerature set point | 55℃ | Adjustable |

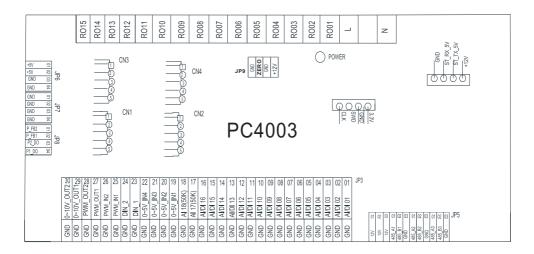
3. Interface diagram

3.1 Wire control interface diagram and definition



| Sign | Meaning |
|------|--------------|
| V | 12V (power+) |
| R | No use |
| Т | No use |
| А | 485A |
| В | 485B |
| G | GND(power-) |

3.2 Controller interface diagram and definition



Main board of the input and output interface instructions below

| Number | Sign | Meaning |
|--------|-------------|---|
| 01 | 0~10V OUT1 | No use |
| 02 | 0~10V OUT2 | No use |
| 03 | PWM_OUT1 | AC switch output |
| 04 | PWM_OUT2 | AC mode switch output |
| 05 | PWM_IN1 | Water flow detection |
| 06 | PWM_IN2 | No use |
| 07 | DIN_2 | Remote Heat/Cool |
| 08 | DIN_1 | Heat/Cool On/Off |
| 09 | 0~5V_IN4 | Pressure Sensor of system 1 |
| 10 | 0~5V_IN3 | Current detection3 |
| 11 | 0~5V_IN2 | Current detection2 |
| 12 | 0~5V_IN1 | Current detection1 |
| 13 | AI/18 (50k) | System Exhaust temperature 1 |
| 14 | AI/17 (50K) | DHW On/Off |
| 15 | AI/DI16 | Remote On/Off |
| 16 | AI/DI15 | Electric heating overload input |
| 17 | AI/DI14 | Water flow switch protection |
| 18 | AI/DI13 | The low-preesure switch 1 |
| 19 | AI/DI12 | The high-preesure switch 1 |
| 20 | AI/DI11 | Temperature of the EVI outlet of system 1 |
| 21 | AI/DI10 | Temperature of the EVI inlet of system 1 |
| 22 | AI/DI09 | Room Temperature |
| 23 | AI/DI08 | Water tank Temperature |
| 24 | AI/DI07 | No use |
| 25 | AI/DI06 | System1 Antifreeze 1 Temperature /Syetem 1 Coil temperature 2 |
| 26 | AI/DI05 | System 1 suction temperature |
| 27 | AI/DI04 | Ambient temperature |
| 28 | AI/DI03 | System 1 coil temperature |
| 29 | AI/DI02 | Water output temperature |
| 30 | AI/DI01 | Water intput temperature |
| 31 | +5V | 5V output |
| 32 | +12V | 12V output |
| 33 | CN1 | Electronic expansion valve 1 in system 1 |
| 34 | CN2 | Centralized control port |
| 35 | CN3 | Electronic expansion valve of EVI in system 1 |
| 36 | Cn4 | No use |
| 37 | 485_A1 | Color screen/Inverter board/Hydraulic Module/ |
| 38 | 485_B1 | DC fan speed regulation module |
| 39 | 485_A2 | Centralized control |
| 40 | 485_B2 | 1 |
| 41 | 485_A3 | |
| 42 | 485_B3 | DTU |

Operation and Use

| 43 | RO15 | No use |
|----|------|--|
| 44 | RO14 | No use |
| 45 | RO13 | No use |
| 46 | RO12 | No use |
| 47 | RO11 | No use |
| 48 | RO10 | No use |
| 50 | RO09 | No use |
| 51 | RO08 | No use |
| 52 | R007 | No use |
| 53 | RO06 | 3-way valve |
| 54 | RO05 | Electric Heating of Water Tank(Hydraulic Module) |
| 55 | RO04 | Electric Heating of Waterway(Hydraulic Module) |
| 56 | RO03 | Hot Water Pump |
| 57 | RO02 | Air-Conditioning Pump |
| 58 | RO01 | Main Circulation Pump |

Appendix 1, Caution & Warning

- The unit can only be repaired by qualified installer centre personnel or an authorised dealer. (for Europe market)
- 2. This appliance is not intended for use by persons (including children) with reduced physical sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. (for Europe market)
 - Children should be supervised to ensure that they do not play with the appliance.
- 3. Please make sure that the unit and power connection have good earthing, otherwise may cause electrical shock.
- 4. If the supply cord is damaged, it must be replaced by the manufacturer or our service agent or similarly qualified person in order to avoid a hazard.
- 5. Directive 2002/96/EC (WEEE):
 - The symbol depicting a crossed-out waste bin that is underneath the appliance indicates that this product, at the end of its useful life, must be handled separately from domestic waste, must be taken to a recycling centre for electric and electronic devices or handed back to the dealer when purchasing an equivalent appliance.
- 6. Directive 2002/95/EC (RoHs): This product is compliant with directive 2002/95/EC (RoHs) concerning restrictions for the use of harmful substances in electric and electronic devices.
- 7. The unit CANNOT be installed near the flammable gas. Once there is any leakage of the gas . fire can be occur.
- 8. Make sure that there is circuit breaker for the unit, lack of circuit breaker can lead to electrical shock or fire.
- 9. The heat pump located inside the unit is equipped with an over-load protection system. It does not allow for the unit to start for at least 3 minutes from a previous stoppage.
- 10. The unit can only be repaired by the qualified personnel of an installer center or an authorized dealer. (for North America market)
- 11. Installation must be performed in accordance with the NEC/CEC by authorized person only. (for North America market)
- 12. USE SUPPLY WIRES SUITABLE FOR 75℃.
- 13. Caution: Single wall heat exchanger, not suitable for potable water connection.

$\label{eq:capped} \textbf{Appendix 2. Cable specification}$

1. Single phase unit

| Nameplate maximum current | Phase line | Earth line | МСВ | Creepage protector | Signal line |
|---------------------------------|------------------------------|--------------------|------|------------------------|----------------------------|
| No more | | | | | |
| than 10A | 2×1.5mm ² | 1.5mm ² | 20A | 30mA less than 0.1 sec | |
| 10~16A | 2×2.5 mm ² | 2.5mm ² | 32A | 30mA less than 0.1 sec | |
| 16~25A | 2×4mm ² | 4mm ² | 40A | 30mA less than 0.1 sec | |
| 25~32A | 2×6mm ² | 6mm ² | 40A | 30mA less than 0.1 sec | |
| 32~40A | 2×10mm ² | 10mm ² | 63A | 30mA less than 0.1 sec | |
| 40~63A | 2×16mm ² | 16mm ² | 80A | 30mA less than 0.1 sec | $n \times 0.5 \text{mm}^2$ |
| 63~75A | 2×25mm ² | 25mm ² | 100A | 30mA less than 0.1 sec | |
| 75~101A | 2×25mm ² | 25mm ² | 125A | 30mA less than 0.1 sec | |
| 101~123A | 2×35mm ² | 35mm ² | 160A | 30mA less than 0.1 sec | |
| 123~148A | 2×50mm ² | 50mm ² | 225A | 30mA less than 0.1 sec | |
| 148~186A | 2×70mm ² | 70mm ² | 250A | 30mA less than 0.1 sec | |
| 186~224A | $2 \times 95 \text{mm}^2$ | 95mm ² | 280A | 30mA less than 0.1 sec | |

2. Three phase unit

| Nameplate maximum current | Phase line | Earth line | МСВ | Creepage protector | Signal line |
|---------------------------------|------------------------------|--------------------|------|------------------------|----------------------------|
| No more | 0.11 5 2 | | | | |
| than 10A | 3×1.5mm ² | 1.5mm ² | 20A | 30mA less than 0.1 sec | |
| 10~16A | 3×2.5 mm ² | 2.5mm ² | 32A | 30mA less than 0.1 sec | |
| 16~25A | 3×4 mm ² | 4mm ² | 40A | 30mA less than 0.1 sec | |
| 25~32A | 3×6mm ² | 6mm ² | 40A | 30mA less than 0.1 sec | |
| 32~40A | $3 \times 10 \text{mm}^2$ | 10mm ² | 63A | 30mA less than 0.1 sec | |
| 40~63A | 3×16 mm ² | 16mm ² | 80A | 30mA less than 0.1 sec | $n \times 0.5 \text{mm}^2$ |
| 63~75A | 3×25 mm ² | 25mm ² | 100A | 30mA less than 0.1 sec | |
| 75~101A | 3×25 mm ² | 25mm ² | 125A | 30mA less than 0.1 sec | |
| 101~123A | 3×35 mm ² | 35mm ² | 160A | 30mA less than 0.1 sec | |
| 123~148A | $3 \times 50 \text{mm}^2$ | 50mm ² | 225A | 30mA less than 0.1 sec | |
| 148~186A | 3×70 mm ² | 70mm ² | 250A | 30mA less than 0.1 sec | |
| 186~224A | $3 \times 95 \text{mm}^2$ | 95mm ² | 280A | 30mA less than 0.1 sec | |

When the unit will be installed at outdoor, please use the cable which can against UV.

Designed by Cooper&Hunter International Corporation, Oregon, USA

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* Cooper&Hunter is constantly working to improve their products, so the

* Cooper&Hunter is constantly working to improve their products, so the information in this manual is subject to change without prior notice.